

ABSTRACT

-An operating method for a packaging machine comprising first (10) second (20) and third (30) object conveyor means, sheet wrapping means (40), sheet conveyor means (50), sheet feed means (60), and synchronizing means (70), in which the sheets (2) of  
5 packaging material are fed along the said sheet conveyor (50) in a configuration having a accumulated portion of material (2b) and a wrapping bar (41) picking up the said accumulated portion of material (2b) after which the phase of conveying the sheet (2) takes place. -A machine for implementing the said method, in which the three object conveyor means (10, 20, 30), the sheet wrapping means (40), the sheet conveyor means  
10 (50) and the sheet feed means (60) are driven by means of respective servo motors (M1, M2, M3, M4) controlled by the synchronizing means (70).